

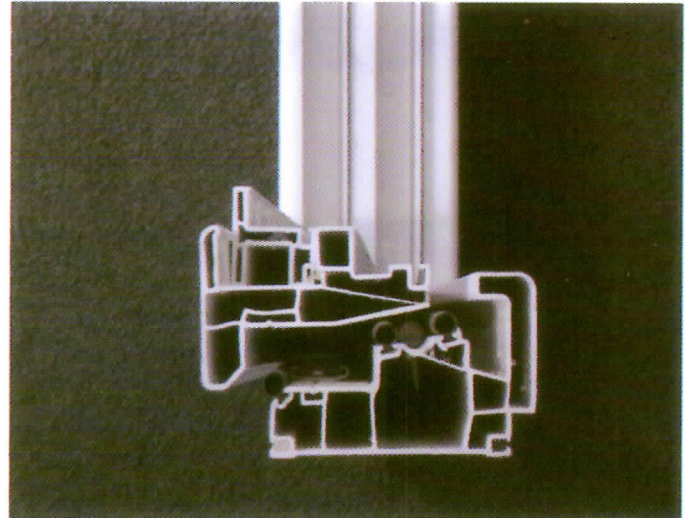
# ESCAPE™ WINDOWS



EGRESS MADE EASY

UNITED STATES PATENT  
6588154B

- HEAVY DUTY .075 EXTRUDED VINYL FIXED FRAME, SWING FRAME, AND SASH.

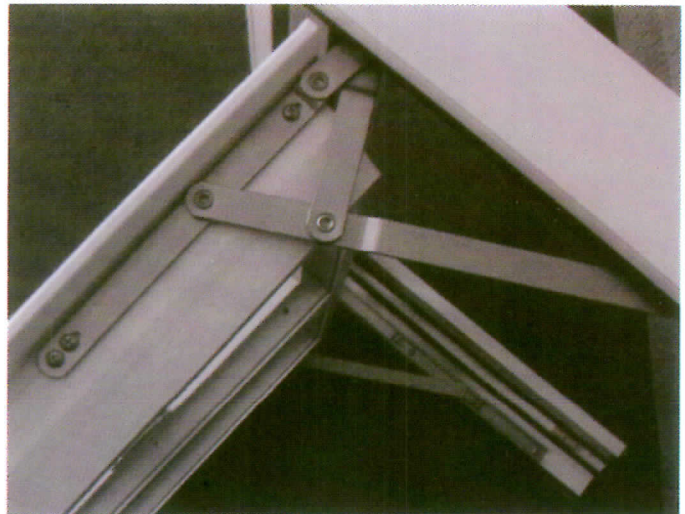


- ALL FUSION WELDED CONSTRUCTION.

- CONTINUOUS TRIPLE BULB SEAL ON FIXED FRAME.

- 3/4 INCH INSULATED GLASS POCKET WITH EXTERIOR GLAZING.

- DUAL WALLS AT ALL POINTS OF HARDWARE ANCHOR.



- PREMIUM FOUR BAR STAINLESS STEEL HINGE.

- ALL STAINLESS STEEL SCREWS TO ANCHOR HARDWARE.

- POWDER COATED DIE CAST SASH LOCKS.



- BLOCK AND TACKLE BALANCE SYSTEM.

- ENERGY SAVING ***ALL VINYL CONSTRUCTION*** FOR WARMER SURFACE TEMPERATURES.
- Q-LON™ ULTRA COMPRESSION WEATHER SEAL ON SASH PERIMETER TO PREVENT AIR AND WATER PENETRATION.
- INSULATED GLASS WITH MANY GLAZING OPTIONS AVAILABLE INCLUDING KRYPTON FILLING OF LOW-E UNITS.
- BOTH REGULAR EGRESS AND SECURITY EGRESS MODELS AVAILABLE.
- INTRUDER RESISTANT SECURITY EGRESS WINDOW MADE WITH .032 STAINLESS STEEL SCREEN MESH AND HEAVY DUTY .060 ALUMINUM SCREEN FRAME. (NEARLY IMPOSSIBLE TO PENETRATE).



# FENESTRATION STRUCTURAL TEST REPORT

TEST SPECIFICATION: AAMA/NWWDA 101/I.S.2-97

VINYL HINGED EGRESS SINGLE HUNG  
ESCAPE™ WINDOW

## SUMMARY OF RESULTS

<b>OVERALL DESIGN PRESSURE</b>	<b>25 psf</b>
<b>MAXIMUM OPERATING FORCE</b>	<b>22 lbf</b>
<b>AIR LEAKAGE RATE</b>	<b>0.1 scfm/ft 2</b>
<b>MAXIMUM WATER PRESSURE ACHIEVED</b>	<b>3.75 psf</b>
<b>MAXIMUM STRUCTURAL PRESSURE ACHIEVED</b>	<b>37.5 psf</b>
<b>FORCED ENTRY RESISTANCE—AAMA 1302.5</b>	<b>PASSED</b>
<b>OVERALL PRODUCT RATING</b>	<b>H - R25—48 X 72</b>

- **REGULAR EGRESS: STANDARD VENTING SINGLE HUNG WITH LOWER FIBERGLASS SCREEN. ONE HAND RELEASE MULTI-POINT LOCK TO EXIT IN CASE OF EMERGENCY.**
- **SECURITY EGRESS: STANDARD VENTING SINGLE HUNG WITH FULLY TRAPPED 16X16.032 STAINLESS STEEL SECURITY SCREEN. ONE HAND RELEASE MULTI-POINT LOCK TO EXIT IN CASE OF EMERGENCY.**
- **AVAILABLE IN LEFT OR RIGHT SWING.**
- **AVAILABLE IN CUSTOM SIZES.**
- **NEW CONSTRUCTION AND REPLACEMENT UNITS.**
- **STANDARD 3.25" MAINFRAME FOR EASY INSTALLATION.**
- **ALL GLAZING OPTIONS AVAILABLE.**